

**CHUKA**



**UNIVERSITY**

**UNIVERSITY EXAMINATIONS**

**EXAMINATION FOR THE AWARD OF DEGREE OF BACHELOR OF  
SCIENCE IN INDUSTRIAL CHEMISTRY**

**CHIN 101: QUANTITATIVE CHEMICAL ANALYSIS**

**STREAMS: BSC. CHIN**

**TIME: 2 HOURS**

**DAY/DATE: WEDNESDAY 16/04/2025**

**11.30 A.M. – 1.30 P.M.**

**INSTRUCTIONS**

- Answer Question **ONE** and any other **TWO** questions.
- Useful data are provided

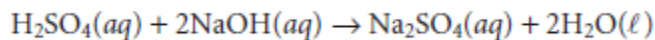
## General data and fundamental constants

Quantity	Symbol	Value	Power of ten	Units
Speed of light	$c$	2.997 925 58*	$10^8$	$\text{m s}^{-1}$
Elementary charge	$e$	1.602 176	$10^{-19}$	C
Faraday's constant	$F = N_A e$	9.648 53	$10^4$	$\text{C mol}^{-1}$
Boltzmann's constant	$k$	1.380 65	$10^{-23}$	$\text{J K}^{-1}$
Gas constant	$R = N_A k$	8.314 47		$\text{J K}^{-1} \text{mol}^{-1}$
		8.314 47	$10^{-2}$	$\text{dm}^3 \text{bar K}^{-1} \text{mol}^{-1}$
		8.205 74	$10^{-2}$	$\text{dm}^3 \text{atm K}^{-1} \text{mol}^{-1}$
		6.236 37	10	$\text{dm}^3 \text{Torr K}^{-1} \text{mol}^{-1}$
Planck's constant	$h$	6.626 08	$10^{-34}$	J s
	$\hbar = h/2\pi$	1.054 57	$10^{-34}$	J s
Avogadro's constant	$N_A$	6.022 14	$10^{23}$	$\text{mol}^{-1}$
Atomic mass constant	$m_u$	1.660 54	$10^{-27}$	kg
Mass				
electron	$m_e$	9.109 38	$10^{-31}$	kg
proton	$m_p$	1.672 62	$10^{-27}$	kg
neutron	$m_n$	1.674 93	$10^{-27}$	kg
Vacuum permittivity	$\epsilon_0 = 1/c^2 \mu_0$	8.854 19	$10^{-12}$	$\text{J}^{-1} \text{C}^2 \text{m}^{-1}$
	$4\pi\epsilon_0$	1.112 65	$10^{-10}$	$\text{J}^{-1} \text{C}^2 \text{m}^{-1}$
Vacuum permeability	$\mu_0$	$4\pi$	$10^{-7}$	$\text{J s}^2 \text{C}^{-2} \text{m}^{-1} (= \text{T}^2 \text{J}^{-1} \text{m}^3)$
Magneton				
Bohr	$\mu_B = e\hbar/2m_e$	9.274 01	$10^{-24}$	$\text{J T}^{-1}$
nuclear	$\mu_N = e\hbar/2m_p$	5.050 78	$10^{-27}$	$\text{J T}^{-1}$
g value	$g_e$	2.002 32		
Bohr radius	$a_0 = 4\pi\epsilon_0\hbar^2/m_e e^2$	5.291 77	$10^{-11}$	m
Fine-structure constant	$\alpha = \mu_0 e^2 c/2h$	7.297 35	$10^{-3}$	
	$\alpha^{-1}$	1.370 36	$10^2$	
Second radiation constant	$c_2 = hc/k$	1.438 78	$10^{-2}$	m K
Stefan-Boltzmann constant	$\sigma = 2\pi^5 k^4/15h^3 c^2$	5.670 51	$10^{-8}$	$\text{W m}^{-2} \text{K}^{-4}$
Rydberg constant	$R = m_e e^4/8h^3 c \epsilon_0^2$	1.097 37	$10^5$	$\text{cm}^{-1}$
Standard acceleration of free fall	$g$	9.806 65*		$\text{m s}^{-2}$
Gravitational constant	$G$	6.673	$10^{-11}$	$\text{N m}^2 \text{kg}^{-2}$

\*Exact value

## QUESTION ONE (30 MARKS)

a) i) One quantitative analytical method for tetraethylthiuram disulfide,  $\text{C}_{10}\text{H}_{20}\text{N}_2\text{S}_4$  (Antabuse), requires oxidizing the sulfur to  $\text{SO}_2$ , and bubbling the resulting  $\text{SO}_2$  through  $\text{H}_2\text{O}_2$  to produce  $\text{H}_2\text{SO}_4$ . The  $\text{H}_2\text{SO}_4$  is then reacted with  $\text{NaOH}$  according to the reaction



Using appropriate conservation principles, derive an equation relating the moles of  $\text{C}_{10}\text{H}_{20}\text{N}_2\text{S}_4$  to the moles of  $\text{NaOH}$ . Determine the weight percent  $\text{C}_{10}\text{H}_{20}\text{N}_2\text{S}_4$  in a sample of Antabuse if the  $\text{H}_2\text{SO}_4$  produced from a 0.4613-g portion reacts with 34.85 mL of 0.02500 M  $\text{NaOH}$ . (3 marks)

iii) The %w/w  $\text{Na}_2\text{CO}_3$  in soda ash can be determined by an acid–base titration. The results obtained by two analysts are shown here. Determine whether the difference in their mean values is significant at  $\alpha = 0.05$ .

Analyst A	Analyst B
86.82	81.01
87.04	86.15
86.93	81.73
87.01	83.19
86.20	80.27
87.00	83.94

(3 marks)

b) i) Lord Rayleigh, John William Strutt (1842–1919) was one of the most well-known scientists of the late nineteenth and early twentieth centuries, publishing over 440 papers and receiving the Nobel Prize in chemistry in 1904 for the discovery of argon. An important turning point in the discovery of Ar was Rayleigh's experimental measurements of the density of  $\text{N}_2$ . Rayleigh approached this experiment in two ways: first by taking atmospheric air and removing any  $\text{O}_2$  and  $\text{H}_2$  that was present; and second, by chemically producing  $\text{N}_2$  by decomposing nitrogen-containing compounds ( $\text{NO}$ ,  $\text{N}_2\text{O}$ , and  $\text{NH}_4\text{NO}_3$ ) and again removing any  $\text{O}_2$  and  $\text{H}_2$ . His results for the density of  $\text{N}_2$ , published in *Proc. Roy. Soc.* 1894, *LV*, 340 (publication 210), follow (all values are for grams of gas at equivalent volume, pressure, and temperature).

Atmospheric	2.31017	2.30986	2.31010	2.31001
Origin:	2.31024	2.31010	2.31028	
Chemical	2.30143	2.29890	2.29816	2.30182
Origin:	2.29869	2.29940	2.29849	2.29889

Explain why these data led Rayleigh to look for and discover Ar.

(3 marks)

ii) Using a ladder diagram, explain why the following reaction



Is favorable, whereas

$\text{H}_3\text{PO}_4(aq) + 2\text{F}^-(aq) \rightleftharpoons 2\text{HF}(aq) + \text{H}_2\text{PO}_4^{2-}(aq)$  Is unfavorable. Determine the equilibrium constant for these reactions, and verify that they are consistent with your ladder diagram.

(2 marks)

iii) When solutions of 1.5 M  $\text{KNO}_3$  and 1.5 M  $\text{HClO}_4$  are mixed, a white precipitate of  $\text{KClO}_4$  is formed. If traces of  $\text{MnO}_4^-$  are present, an inclusion of  $\text{KMnO}_4$  is possible. Impure precipitates of

$\text{KClO}_4$  are colored purple by the included  $\text{KMnO}_4$ . Following are the descriptions and results for two experiments in which  $\text{KClO}_4$  is precipitated in the presence of  $\text{MnO}_4^-$ . Explain why the two experiments lead to different results.

*Experiment 1.* Place 1 mL of 1.5 M  $\text{KNO}_3$  in a test tube, add 3 drops of 0.1 M  $\text{KMnO}_4$ , and swirl to mix. Add 1 mL of 1.5M  $\text{HClO}_4$  drop wise, agitating the solution between drops.

Destroy the excess  $\text{KMnO}_4$  by adding 0.1 M  $\text{NaHSO}_3$  drop wise. The resulting precipitate of  $\text{KClO}_4$  has an intense purple color.

*Experiment 2.* Place 1 mL of 1.5 M  $\text{HClO}_4$  in a test tube, add 3 drops of 0.1 M  $\text{KMnO}_4$ , and swirl to mix. Add 1 mL of 1.5M  $\text{KNO}_3$  drop wise, agitating the solution between drops.

Destroy the excess  $\text{KMnO}_4$  by adding 0.1 M  $\text{NaHSO}_3$  drop wise. The resulting precipitate of  $\text{KClO}_4$  is pale purple or white in color. (2.5 marks)

c) i) Aluminum can be determined gravimetrically by precipitating as  $\text{Al}(\text{OH})_3$  and isolating as  $\text{Al}_2\text{O}_3$ . A sample containing approximately 0.1 g of Al is dissolved in 200 mL of  $\text{H}_2\text{O}$  and 5 g of  $\text{NH}_4\text{Cl}$  and a few drops of methyl red indicator is added (methyl red is red at pH levels below 4 and yellow at pH levels above 6). The solution is heated to boiling, and 1:1  $\text{NH}_3$  is added drop wise till the indicator turns yellow, precipitating  $\text{Al}(\text{OH})_3$ . The precipitate is held at the solution's boiling point for several minutes, filtered, and washed with a hot solution of 2%, w/v  $\text{NH}_4\text{NO}_3$ . The precipitate is then ignited at 1000–1100 °C, forming  $\text{Al}_2\text{O}_3$ .

I. Cite two ways in which this procedure has been designed to encourage the formation of larger particles of precipitate. (2 marks)

II. The ignition step must be carried out carefully to ensure that  $\text{Al}(\text{OH})_3$  is quantitatively converted to  $\text{Al}_2\text{O}_3$ . What effect would an incomplete conversion have on the reported %w/w Al? (1 mark)

III. What role do  $\text{NH}_4\text{Cl}$  and methyl red indicator play in this procedure? (1 mark)

IV. An alternative procedure involves isolating and weighing the precipitate as the 8-hydroxyquinolate,  $\text{Al}(\text{C}_9\text{H}_6\text{ON})_3$ . Why might this be a more advantageous form of Al for a gravimetric analysis? (1 mark)

ii) Calcium is determined gravimetrically by precipitating it as  $\text{CaC}_2\text{O}_4 \cdot \text{H}_2\text{O}$ , followed by isolating the precipitate as  $\text{CaCO}_3$ . The sample to be analyzed is dissolved in 10 mL of water and 15 mL of 6 M  $\text{HCl}$ . After dissolution, the resulting solution is heated to boiling, and a warm solution of

excess ammonium oxalate is added. The solution is maintained at 80 °C, and 6 M NH<sub>3</sub> is added drop wise with stirring, until the solution is faintly alkaline. The resulting precipitate and solution are removed from the heat and allowed to stand for at least 1 h. After testing the solution for completeness of precipitation, the sample is filtered, washed with 0.1% w/v ammonium oxalate, and dried at 100–120 °C for 1 h. The precipitate is then transferred to a muffle furnace where it is converted to CaCO<sub>3</sub> by drying at 500 ± 25 °C until a constant weight.

- I. Why is the precipitate of CaC<sub>2</sub>O<sub>4</sub>·H<sub>2</sub>O converted to CaCO<sub>3</sub>? (1.5 marks)
- II. In the final step, if the sample is heated at high temperatures, some CaCO<sub>3</sub> may be converted to CaO. What effect would this have on the reported %w/w Ca? (1 mark)
- III. Why is the precipitant, (NH<sub>4</sub>)<sub>2</sub>C<sub>2</sub>O<sub>4</sub>, added to a hot, acidic solution rather than to a cold, alkaline solution? (1 mark)
- iii) Discuss the characteristics of a quality assurance unit. (3 marks)
- iv) Distinguish among repeatability, ruggedness, robustness and reproducibility of a method. (4 marks)
- v) Would it be possible to estimate sodium hydroxide and ammonia in a solution of the two in water by direct titration with hydrochloric acid using two indicators, one of pK 11 and the other of pK 4?

### QUESTION TWO (20 MARKS)

- a) i) Discuss the two aspects of the validation process. (5 marks)
- ii) The following data were obtained for the duplicate analysis of a stable standard

Sample	$X_1$ (ppm)	$X_2$ (ppm)	Sample	$X_1$ (ppm)	$X_2$ (ppm)
1	50	46	14	36	36
2	37	36	15	47	45
3	22	19	16	16	20
4	17	20	17	18	21
5	32	34	18	26	22
6	46	46	19	35	36
7	26	28	20	26	25
8	26	30	21	49	51
9	61	58	22	33	32
10	44	45	23	40	38
11	40	44	24	16	13
12	36	35	25	39	42
13	29	31			

Construct a precision control chart for these data, and evaluate the state of statistical control.

(4 marks)

Statistical factors for the upper warning limit and upper control limit

Replicates	fuwl	fucl
2	2.512	3.267
3	2.050	2.575
4	1.855	2.282
5	1.743	2.115
6	1.669	2.004

iii) I. Explain the term Z score as used in quality assurance.

(1 mark)

II. You participate in a collaborative study for measuring lead in leaves. A homogeneous standard reference material of ground leaves, certified to contain  $10.3 \pm 0.5$  ppm lead, is given to the participating labs. You analyze the sample, using acid digestion and atomic absorption spectrometry. You report  $9.8 \pm 0.3$  ppm for seven analyzed aliquots. Determine the  $z$  value for your laboratory.

(1 mark)

iv) The quantity of charge,  $Q$ , in coulombs passing through an electrical circuit is

$$Q = I \times t$$

where  $I$  is the current in amperes and  $t$  is the time in seconds. When a current of  $0.15 \pm 0.01$  A passes through the circuit for  $120 \pm 1$  s, the total charge is

$$Q = (0.15 \text{ A}) \times (120 \text{ s}) = 18 \text{ C}$$

Calculate the absolute and relative uncertainties for the total charge. (1 mark)

b) i) Describe how you can determine copper in a mixture of nitric and sulphuric acid solutions, include the reaction at cathode and anode using electro gravimetric at a constant current. (2 marks)

ii) A 0.1475-M solution of  $\text{Ba}(\text{OH})_2$  was used to titrate the acetic acid (60.05 g/mol) in a dilute aqueous solution. The following results were obtained.

Sample	Sample Volume, mL	$\text{Ba}(\text{OH})_2$ Volume, mL
1	50.00	43.17
2	49.50	42.68
3	25.00	21.47
4	50.00	43.33

I. Calculate the mean w/v percentage of acetic acid in the sample. (2 marks)

II. Calculate the standard deviation for the results. (1 mark)

III. Calculate the 90% confidence interval for the mean. (1 mark)

IV. At the 90% confidence level, could any of the results be discarded? (1 mark)

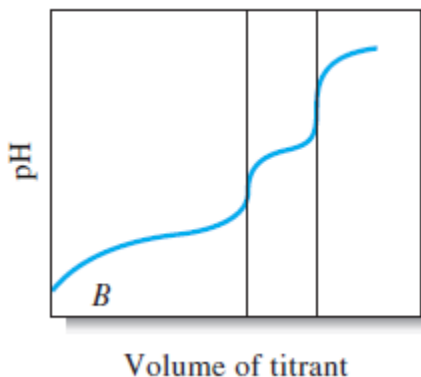
iii) Account why acid/base indicator exhibit its color change over a range of about 2 pH units. (1 mark)

### QUESTION THREE (20 MARKS)

a) i) Tartaric acid,  $\text{H}_2\text{C}_4\text{H}_4\text{O}_6$ , is a diprotic weak acid with a  $\text{p}K_{a1}$  of 3.0 and a  $\text{p}K_{a2}$  of 4.4. Suppose you have a sample of impure tartaric acid (%purity > 80) and that you plan to determine its purity by titrating with a solution of 0.1 M NaOH using a visual indicator to signal the end point. Describe how you would carry out the analysis, paying particular attention to how much sample you would use, the desired pH range over which you would like the visual indicator to operate, and how you would calculate the %w/w tartaric acid. (4 marks)

ii) Suggest with explanation an indicator that could be used to provide an end point for the titration of;

- I. The first proton in  $\text{H}_3\text{AsO}_4$ . (1 mark)
- II. The first two protons in  $\text{H}_3\text{AsO}_4$  (1 mark)
- iii) Briefly explain why curve *B* cannot describe the titration of a mixture consisting of  $\text{H}_3\text{PO}_4$  and  $\text{NaH}_2\text{PO}_4$ . (1 mark)



- b) i) Explain why nitric acid is seldom used to prepare standard acid solutions. (1 mark)
- ii) Describe how  $\text{Na}_2\text{CO}_3$  of primary-standard grade can be prepared from primary-standard  $\text{NaHCO}_3$ . (1 mark)
- iii) The boiling points of  $\text{HCl}$  and  $\text{CO}_2$  are nearly the same ( $285^\circ\text{C}$  and  $278^\circ\text{C}$ ). Explain why  $\text{CO}_2$  can be removed from an aqueous solution by boiling briefly while essentially no  $\text{HCl}$  is lost even after boiling for 1 h or more. (1 mark)
- c) i) Discuss determination of copper ion in water sample using spectrophotometric titration with EDTA. (3 marks)
- ii) A 0.5000-g sample containing  $\text{NaHCO}_3$ ,  $\text{Na}_2\text{CO}_3$ , and  $\text{H}_2\text{O}$  was dissolved and diluted to 250.0 mL. A 25.00-mL aliquot was then boiled with 50.00 mL of 0.01255 M  $\text{HCl}$ . After cooling, the excess acid in the solution required 2.34 mL of 0.01063 M  $\text{NaOH}$  when titrated to a phenolphthalein end point. A second 25.00-mL aliquot was then treated with an excess of  $\text{BaCl}_2$  and 25.00 mL of the base. All the carbonate precipitated, and 7.63 mL of the  $\text{HCl}$  was required to titrate the excess base. Determine the composition of the mixture. (3 marks)
- iii) Describe three general methods for performing EDTA titrations. State the advantages of each. (4 marks)

**QUESTION FOUR (20 MARKS)**

a) i) While working as a laboratory assistant you prepared 0.4 M solutions of  $\text{AgNO}_3$ ,  $\text{Pb}(\text{NO}_3)_2$ ,  $\text{BaCl}_2$ ,  $\text{KI}$ , and  $\text{Na}_2\text{SO}_4$ . Unfortunately, you became distracted and forgot to label the solutions before leaving the laboratory. Realizing your error, you labeled the solutions A–E and performed all possible binary mixings of the five solutions. The following results were obtained where NR means no reaction was observed, W means a white precipitate formed, and Y means a yellow precipitate formed.

	A	B	C	D	E
A		NR	Y	NR	W
B			Y	W	W
C				NR	NR
D					W

Identify solutions A–E. (2.5 marks)

ii) Explain using a suitable example the mechanism of adsorption indicator during titration. (2 marks)

b) (i) Discuss the advantages of spectrophotometric titrations. (2 marks)

ii) Distinguish between acid-base, metal-ion and adsorption indicators. (3 marks)

iii) Critically discuss gravimetric method. (2.5 marks)

c) i) I. Explain how a particle size can be controlled during gravimetric analysis. (3 marks)

II. Discuss how gravimetric method is useful in the industries. (2 marks)

ii) A 1.217-g sample of commercial KOH contaminated by  $\text{K}_2\text{CO}_3$  was dissolved in water, and the resulting solution was diluted to 500.0 mL. A 50.00-mL aliquot of this solution was treated with 40.00 mL of 0.05304 M HCl and boiled to remove  $\text{CO}_2$ . The excess acid consumed 4.74 mL of 0.04983 M NaOH (phenolphthalein indicator). An excess of neutral  $\text{BaCl}_2$  was added to another 50.00-mL aliquot to precipitate the carbonate as  $\text{BaCO}_3$ . The solution was then titrated with 28.56 mL of the acid to a phenolphthalein end point. Calculate the percentage KOH,  $\text{K}_2\text{CO}_3$ , and  $\text{H}_2\text{O}$  in the sample, assuming that these are the only compounds present. (3 marks)

**Table 3.1****Values of  $t$  for  $\nu$  Degrees of Freedom for Various Confidence Levels<sup>a</sup>**

$\nu$	Confidence Level			
	90%	95%	99%	99.5%
1	6.314	12.706	63.657	127.32
2	2.920	4.303	9.925	14.089
3	2.353	3.182	5.841	7.453
4	2.132	2.776	4.604	5.598
5	2.015	2.571	4.032	4.773
6	1.943	2.447	3.707	4.317
7	1.895	2.365	3.500	4.029
8	1.860	2.306	3.355	3.832
9	1.833	2.262	3.250	3.690
10	1.812	2.228	3.169	3.581
15	1.753	2.131	2.947	3.252
20	1.725	2.086	2.845	3.153
25	1.708	2.060	2.787	3.078
$\infty$	1.645	1.960	2.576	2.807

<sup>a</sup> $\nu = N - 1 =$  degrees of freedom.